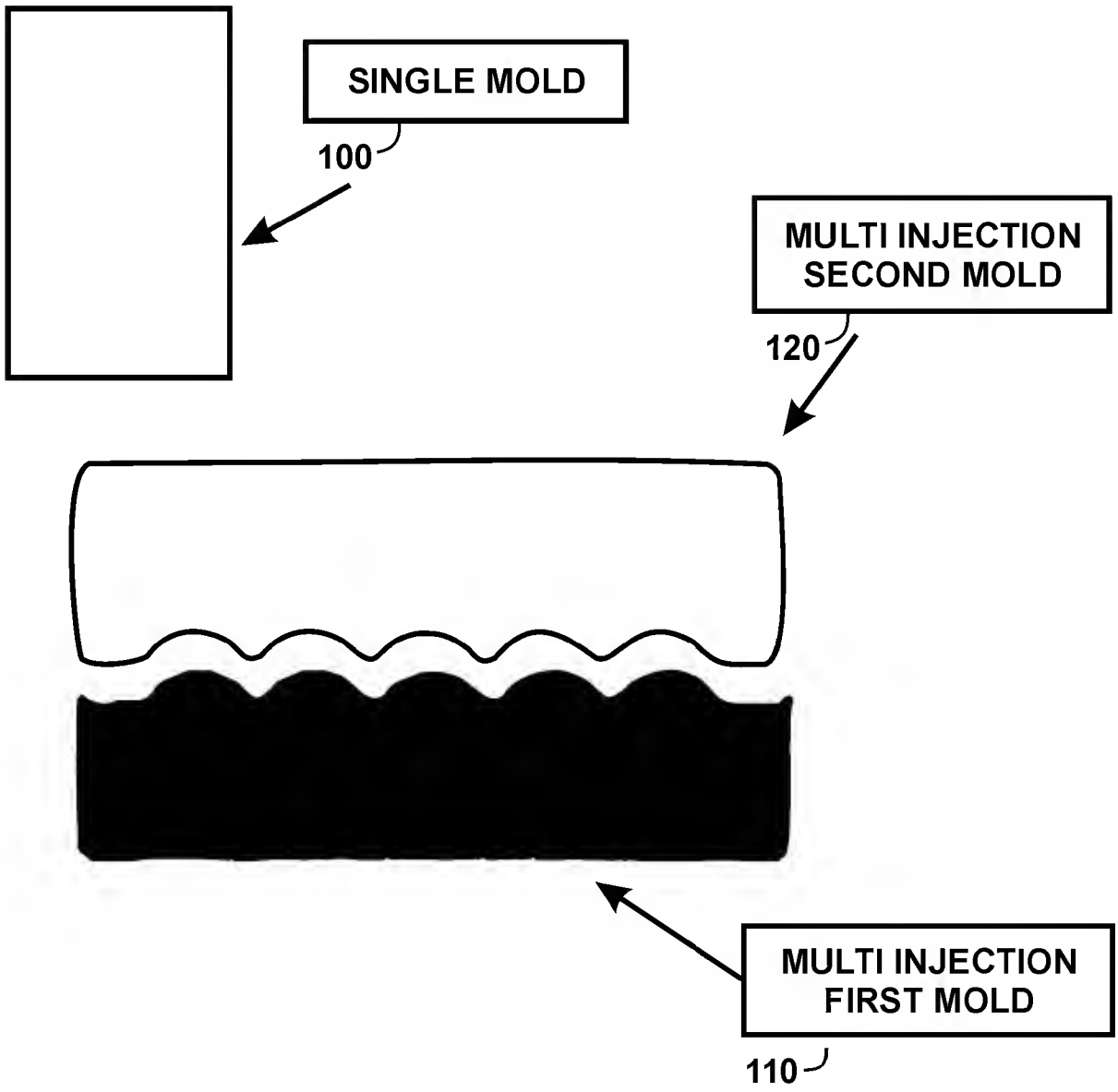
SINGLE MOLD
100
MULTI INJECTION
SECOND MOLD
120
MULTI INJECTION
FIRST MOLD
110

Fig. 1